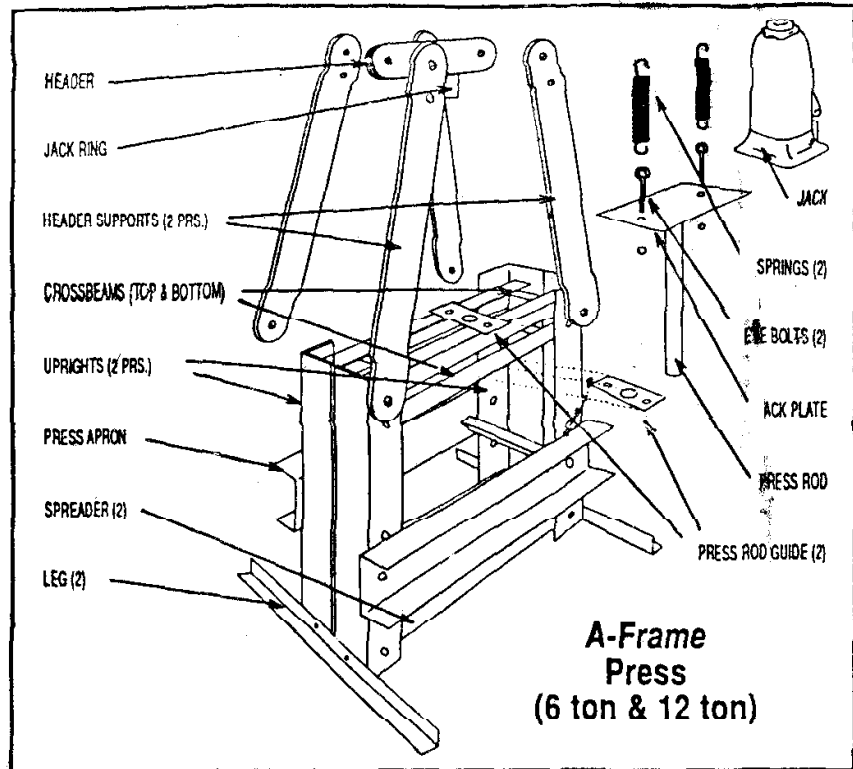


Central Hydraulics

A-Frame Press Professional Model

Congratulations!

You have purchased the best A-Frame shop press on the market. It is the product of American ingenuity, fabricated of the finest materials in our own plant in China to give you top quality at the lowest possible price. We thank you for making a wise decision and know you'll be happy with it for years to come.



Parts List:

6 Ton & 12 Ton Bench Models

- 1 Header
- 4 Header Supports (2 pr.)
- 2 Crossbeams (top and bottom)
- 4 Uprights (2 pr.)
- 1 Press Apron
- 2 Spreaders
- 2 Legs
- 2 Springs
- 1 Jack Plate Assembly
- 1 Jack and Jack Handle
- 2 Press Rod Guides (top and bottom)
- 2 Pins

BOLTS AND NUTS

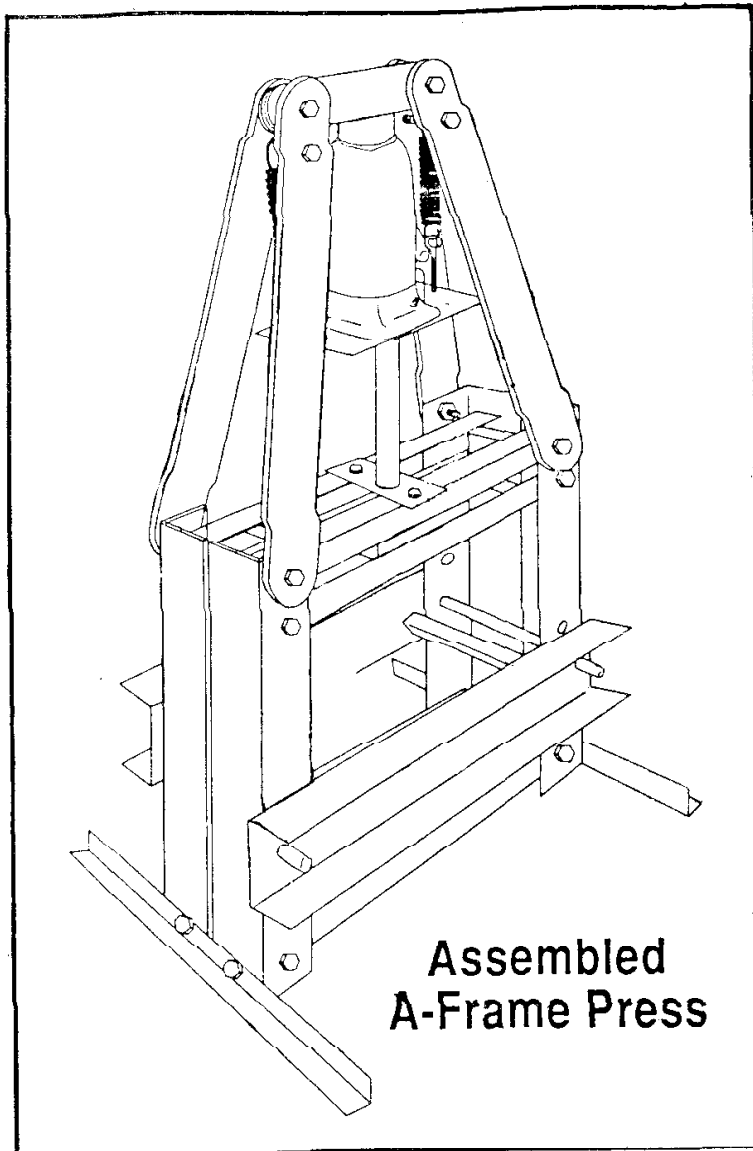
Code Letter	6B Model	12B Model	
(A)	2 M12X35	2 M12X45	Hex Bolts
(B)	2 M12X100	2 M12X140	Hex Bolts
(C)	2 M10X100	2 M12X130	Hex Bolts
(D)	12 M10X16	12 M10X16	Hex Bolts
(E)	2 M8X35	2 M10X45	Hex Bolts
(F)	2 M8X50	2 M8X50	Eye Bolts
(G)	4 M12	6 M12	Hex Nuts
(H)	10 M10	8 M10	Hex Nuts
(I)	2 M8	2 M8	Hex Nuts
(J)	2 M8	2 M10	Hex Nuts

Assembly Instructions

- STEP 1.** Check parts against list at top left, then determine pairings and top ends before starting assembly.
- STEP 2.** Attach Header Supports to Header with A Bolts (finger tight) through topmost hole in 2-hole end.
- STEP 3.** Align top Crossbeam, pair of Uprights, pair of Header Supports, secure with B Bolts and G Nuts. Repeat on other side.
- STEP 4.** Secure bottom Crossbeam with C Bolts and H Nuts. (Note: G Nuts for 12B model.)
- STEP 5.** Slide Press Apron up from bottom of assembly, place pin to hold.
- STEP 6.** Place Spreaders inside frame, secure with D Bolts and H Nuts.
- STEP 7.** Attach Legs to frame with D Bolts and H Nuts.

(Continued on reverse)

- STEP 8.** Attach top and bottom Press Rod Guides to Crossbeams with D Bolts into threaded holes. finger-tight to permit alignment.
- STEP 9.** Use a straight edge to align center of header and center of frame. Tighten all connecting bolts with a wrench.
- STEP 10.** Slide Press Rod into Guides, make sure it's perpendicular, and tighten guide bolts.
- STEP 11.** Hang Springs from E Bolts and J Nuts installed in holes below Header.
- STEP 12.** Attach Eye Bolts loosely to Jack Plate. then hang Jack Plate from Springs
- STEP 13.** Lift Jack onto Jack Plate. then slip push rod into Jack Ring. Tighten Eye Bolts to adjust spring tension.
- STEP 14.** Move Press Apron to desired position and mount in place with pins, then you're ready for work!



NOTE: For some applications and in shops where it will get heavy use you may want to install your press permanently. Simply drill holes 20 from each end of the angle iron legs and bolt it to the bench.

A NOTE ON SAFETY

We've done all we can to assure this press offers the utmost in safety, but you have to do your part. No amount of warning can take the place of your good judgment, so make sure it's the first thing you bring to any job

Beyond that, here are some obvious tips:

- Steel and other materials can shatter, so always use protective eyewear that complies with the appropriate ANSI code.
- If you detect anything that may indicate imminent structural failure, stop using the press immediately and inspect it thoroughly.
- Bolt the press to the floor if it is to be used on bulky or unstable items.
- Do not use press to compress springs or any other item that could disengage and cause a potential hazard.