



BODY LENS CLEAR SPRAY

Technical Data Sheet No 838



VOC compliant with the regulations

Easy to use

Excellent results

No hardener required

High gloss

Excellent adhesion and elasticity

General Technical Description

2 coats

Dust free 15-20 min at 23°C

Surface

All types of transparent plastic automotive parts.

Cleaning of substrate

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application:



Sand the surface with P500 and use interface pad



Clean the surface with Antisil 770

Flash Point:
-97°C

Specific Gravity:
0.839 g/cm³

Solid Content (No thinner):
13.04% Weight

VOC (2004/42/EC)
This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 835g/L.
2004/42/IIB(e)(840)835

Theoretical Coverage:
-

Cleaning of equipment:
-

Remarks:

- Always try to use the product in accordance with the specifications provided

- It can be used by countries that do not adopt the VOC legislation as well.

• Storage shelf life:

Store in a cool place (+5°C - +25°C).
Guaranteed shelf life of 36 months in unused original spray.



Sand the surface with P800 wet sanding



Shake well before using



Sand the surface with P1200 wet sanding



2 coats
Apply one normal coat with 20-30 cm distance from headlight



Continue sanding with P1500 wet sanding



After 15 min at 23°C apply the second normal coat with the same distance and in crossing spraying application



Next step is sanding with P2000 wet sanding



Final sanding with P3000 to eliminate the scratches



After 1hr at 23°C you can assembly the headlight

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