# MODEL: T9

# Health and fresh!



#### CORRECT DISPOSAL OF THIS PRODUCT

This marking indicates that this product should not be disposed with other household wastes throughout the EU.

To prevent possible harm to the environment or human health from uncontrolled waste disposal, recycle it responsibly to promote the sustainable reuse of material resources. To return your used device, please use the return and collection systems or contact the retailer where the product was purchased.

They can take this product for environmental safe recycling.

The product has applied for the patent, anyone who copies will be investigated into law responsibility! Tell the world: All copyright reserved,

we preserve the right to pursue legal actions against any unit or individual who may reprint. All rightes reserved for changing the design of products,

if anything changes, we may not keep you informed as soon as possible. Sorry for any inconvenience.

# **OWNER'S MANUAL**

READ AND SAVE THESE INSTRUCTIONS

 $\cdot$  Read all instructions carefully before setting up and operating this unit.

- This manual is designed to provide you with important information needed to setup, operate, maintain, and troubleshoot your cooler.
- Due to continuous research and development the specifications herein are subject to change without notice.



# PREFACE

We really appreciate you credit and support in advance. Our evaporative air cooler will bring you breeze health with least energy.

Adopting the most advanced evaporative cooling technology in the world and the contemporary production management system, this installation manual is specific for KT9 evaporative air cooler. To ensure the optimal efficiency, we recommend you to read the manual carefully before use.

### Application Areas of Evaporative Air C ooler

#### 1. Relative dry and hot areas

Most of the areas which need to reduce temperature and increase ventilation can use our product, such as mall, supermarket, office, hotel, Hospital, station, gymnasium, exhibition, restaurant, dancing room, hall, school and factory.

#### 2. Relative humid areas

Evaporative air cooler is also suitable for the high-temperature or peculiar smelly factories, such as textile mill, dress mill, printing and dyeing mill, tannery, shoes mill, plastic mill, steel works, electronic manufacture and chemical plant. You can use our cooler to full cooling. Our cooler is also suitable for the fuggy areas such as game or disco parlor, kitchens, refectory or hotel, you can use the cooler to cooling and vent.

#### Tips of evaporative air cooler

The evaporative air cooler should not be used in enclosed spaces. It must be kept level and there must be water in the water tank. The room should have doors and windows opened to allow free air flow. The evaporative air cooler works best when placed near an open window, so that outside air is drawn into the evaporative air cooler, the air circulates in the room, and exits via the door. The maximum cooling effect is felt when a person is in the flow of air coming out of the evaporative air cooler. The evaporative air cooler is not an air conditioner as it does not use a compressor or refrigerant gas. It should not be expected to cool as to a selected, fixed temperature like a refrigerated air conditioner

#### Storage

If you plan not to use the unit for a long period of time, drain the water tank and wipe clean. Clean the filter and water curtain. Operate the unit in normal fan mode for approximately 30~60 minutes on a sunny day. This will dry the interior and prevent mold from growing. It is recommended to pack the unit in its original box and store in a dry, cool place

#### Evaporative Air Cooler

T9 Technical S pecification s	
Model NO.	Т9
Voltage	220V
Frequency	50Hz
Wattage	1.1KW
Max airflow	18000 m3/h
Fan type	axial flow
Water consumption	15-20 L/h
Water tank capacity	30L
Cooling media	Honeycomb
Effective area	up to 100-150 square meters
Net Weight	75kg
Gross Weight	85kg

#### Product D issection and Spare Parts

Main components:

Motor :



- z High quality sealed aluminium motor. Water proof and good heat dissipation performance.
- z Overload protection



Control Box:

- z Micro-computer control, easy upgrade, custom design is available.
- z High reliability, suit for used in various industrial environments
- z High protective control box, networked control system
- z N-hour automatic cleaning and drainage functions, keep the evaporative air coolers blow fresh and cool air

Water Level P robe :



- z Detect the water lever
- z Protect the pump damage from the lack of water.

Evaporative Air Cooler



LCD Controller and Remote C ontrol:

- z Temperature and humidity control function,
- z To control power supply and components, and implement instructions from the MCU(Micro Control Unit)
- z With programmed, the wall control will default to the previous settings.
- z Large LCD displays all information.



### Fan Blade:

- z High-rigid and fibrous plastic blade. 6 blades or 3 blades
- z Adjustable blade
- z Optimize for big volume and quiet



### Float Valve :

- z This valve is designed to fully open when the water level reaches the preset low level and to close drip-tight when the level reaches the preset high point.
- z Fully adjustable to maintain desired water level settings
- z Design features prevent clogging, jamming and overflow
- z Smooth operation that prevents water hammer



Circulation Water Pump:

- □ Quiet, high lift and reliable design.
- Low power consumption, and maximum safety provided by thermal protection against overheating
- Permanent magnetic synchro motor inside

### Check Up and A djustment before Operation

- 1. Is the cooler installed horizontally?
- 2. Is drain pipe connected to the machine?
- 3. Is the water supply leaking?
- 4. Adjust water level in the sump?
- 5. Is the power supply connected correctly (particularly for three phase machine)?
- 6. Is the power line for the control panel correctly connected?
- 7. Is the operation current within the rated range?
- 8. Is there unwanted object in the vent?
- 9. Is the voltage correct?
- 10. Does cooler vibrates noticeably while operating?
- 11. Are there any foreign objects in the pump?

## Important Notes

- 1. The best effect is achieved when the unit is used in a well ventilated and dry place, where the unit takes in 100% fresh air from outside and no re-circulation occurs.
- 2. Avoid discharging cool air into closed spaces. There must be enough space for discharged air, even use exhaust fans
- 3. For a place without powered exhaust, 0.8m? of exhaust area is needed for every 3600m? h air discharge. When using a powered exhaust, the designed exhaust volume shall not be less than 85% of air intake.
- 4. Keep the unit away from welding sparks or any source of fire during the installation and when the unit is running.
- 5. The unit must be tested and adjusted. E.g.: adjusting water level floats before operation. Ensure that the unit is operating within the rated electrical currency.
- 6. Ensure correct wiring of the power and controller. The section in the power socket shall not be less than 1.5mm? The units shall use a dedicated power line instead of sharing a power line with other equipments.
- 7. Voltage of power supply shall be within 10% vibration from the rated voltage. Lower voltage may cause motor start failure or undue frequent starts and stops. Long-term low voltage or high voltage will cause damage to the motor.
- 8. The controller and its wire shall be kept away form strong electronic and magnetic interference, such as frequency converter, silicon speed and temperature controller, high frequency heater circuit or high power motor. Avoid wiring the power supply lines parallel to these sources. In the case of unavoidability, the power line must maintain a distance of more than 30cm from parallel interference source.

## Packing and Transportation

- 1. Packed in carton on wood pallet.
- 2. Keep dry and upright.
- 3. Do not pile more than 2 units.
- 4. Keep the unit vertical during transportation. The tilt angle shall be less than 60 degrees.

#### Operating Instructions

#### Installing the casters :

Locate the casters inside of the cooler and attach them to the cabinet bottom. Start all bolts into nuts before tightening. The rigid casters mount at the front and the swivel casters mount at the back.

#### Connecting the water:

Move the cooler to an area where it can be filled with water and drained. The cooler should be located on level ground. Connect to a water supply using a commercial grade garden hose connected to the adapter on the float valve and turn on the water. Verify water tight connections by visually examining both the float/hose connection and drain plug.

Turn on the water supply to the cooler. The hose connection to the float valve provides an automatic method of refilling the water supply as water is evaporated.

For best results, turn the pump on a few minutes before turning on the blower fan. This allows the cooling pads to pre-wet best efficiency.

Whenever possible operate the blower fan at low speed for maximum cooling. When cooling is not required you can operate the unit as a fan only by turning on the blower fan and leaving the pump turned off.

The water can be adjusted by tightening of loosening the clamp that pinches the water supply tube. Adjust the water flow clamp so that adequate water is supplied to the aspen pads without excess water splashing out of the trough during normal operation.

### Maintenance

(1).It is to be noted to change the water while the cooler is in work to avoid incrustation.

(2).The filter pads should be cleaned more often to keep the cooling efficient. Do not use water above 40°C. Banister brush can be used softly to scrub away the dust on the pads.

(3)The water supply should be shut off to avoid bacteria as well as cold weather. It is also recommended covering to protect the cooler in some dusty and snowy cities.

#### Cleaning :

(1).All the type of this series has the function of auto timing cleaning. (The cooler will operates auto cleaning function after accumulative 8 hours under persistence power supply.)

(2).We recommend to clean the pad every month to keep the cooler under best condition. to our related standard.

Evaporative Air Cooler

#### Temperature of Evaporative A ir Cooler

Vent°C	Relative humidity (%)								
	10	20	30	40	50	60	70	80	90
OUTSIDE℃									
10	3.2	4.0	4.8	5.6	6.4	7.2	8.0	8.6	9.4
15	6.6	7.8	8.8	9.8	10.8	11.7	12.6	13.4	14.3
20	10.1	11.4	12.8	13.9	15.2	16.2	17.2	18.2	19.2
25	13.4	15.0	16.6	18.0	19.4	20.6	21.8	22.9	24.0
30	16.6	18.6	20.4	22.0	23.6	25.0	26.4	27.7	28.9
35	19.8	22.2	24.2	26.2	28.0	29.6	31.0	32.4	33.7
40	23.0	25.6	28.1	30.4	32.3	33.9			
45	25.9	29.2	32.0	34.3					
50	29	32.7	35.8						

## General Problems

Number	PROBLEM	PROBLEM CAUSE	SUGGESTED REMEDY	NOTE
1	Air cooler fails	Power cut or	Check input pressure and	Suggest to check
	to run and no	incorrect input	reconnect as requirement	using pressure
	response to all	power supply		meter
	buttons, and	connect with		
	the indicator	electricity		
	fails to flash	Fuse or switch	Replace fuse or reopen	Check over current
		break	switch	protection
		Check the	Check the joint wire	
		connection of wall		
		control and cooler		
2	Air cooler fails	The joint wire of 2	Check the joint wire	
	to run and	and 3 point break or		
	three indicators	touch badness		
	flash together	Electronic box	Replace the electronic box	
		failure		
3	Press the	Fan motor main	Check the joint of fan motor	
	button "fan" but	circuit break or joint	main circuit	
	no airflow into	write loose		
	room and "fan"	Fan motor control	Replace the relay	When replace note
	indicator flash	relay failure		the current capacity
				and pressure
4	Pump indicator	Water supply	check water pipe, water	
	flash and the	system failure, not	pressure and water level	
	cooling	assure normal	control valve	
	efficiency is not	water level		

	Evaporative Air Cooler				
	good	Incorrect installation	Check probe connection		
		of water level probe	and wire		
		or loose			
5	Inadequate	Insufficient air			
	cooling	discharge openings			
		Inadequate exhaust	Make sure adequate		
		of area being	openings are provided to		
		cooled causing high	exhaust the incoming cool		
		humidity and	air, open windows, doors		
		discomfort			
		The power of air	Replace with large model or		
		cooler is too low	install more coolers		
		Clogged or dirty	Clean or replace		
		filter pads			
		Dry pads or lack of	Check water distributor		
		water while air	system for obstructions;		
		cooler is operating	check pump is operating		
		Excessive humidity	On days during summer		
			when the humidity is high,		
			the remedy is to shut the		
			pump off and increase		
			venting		
6	Pump fails to	Pump motor failure	Replace complete pump		
	operate	Loose electrical	Tighten connections		
		connections			
7	Pump run but	Pump strainer	Clean stainer		
	does not	clogged or dirty			
	circulate water	Blocked water	Clean the tubing		
	or pads lack	supply tubing			
	water	Blocked water	Clean the water distributor		
		distributor a top of			
		pad frames			
8	Continuous	Incorrect float valve	Adjust float valve		
	overflow of	adjustment			
	water				
9	Nosily air	Fan out of balance	Clean fan, adjust blades if		
	cooler	due to dirt, bent	possible: replace fan		
		blade			
		Air cooler delivering	Adjust any beffles or		
		more air than	balance flow to reduce		
		required	airflow		
		Ducting is too small	Replace the ducting		
		and the velocity is			
		too quick			
10	Water being	Old filter pads have	Replace with new filter pads		

		Evaporati	ve Air Cooler	
	thrown into the	developed thin		
	area being	spots		
	cooled	Filter pad fibre	Remove any fibre	
		sticking through	protruding through netting	
		netting causing		
		water to be sucked		
		off pad		
		Too much water to	Check the cover of water	
		pads	distributes	
11	Unpleasant	Air cooler located	Allow fan to run for a further	
	odor	near the source of	10 minutes after pump has	
		unpleasant odor or	been shut off	
		algae in tank water		
12	Formation of	High mineral	Increase the bleed rate	
	white deposits	content water		
	tank and on	supply		
	pads			

# Notice:

 The above is only for your reference, if the problems cannot be found in the table, please contact us or a qualified technician for further inspection.
Do NOT open and repair the unit by yourself