

3 Piece Earth Auger

# P5200EA

User manual

CE

**FOR YOUR SAFETY**

You must read and understand  
this manual before use.

Keep this manual for future reference.



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# 1. SAFETY

## 1.1 General Safety Notes.

- 1.2 The operator of the machine is responsible for, and has a duty of care in making sure that the machine is operated safely and in accordance with the instructions in this user manual. Keep the manual safe and pass it on if the machine is loaned or sold to another user.
- 1.3 Please note the following safety points.
- 1.4 The machine should never be left in a condition which would allow an untrained or unauthorised person/s to operate this machine.
- 1.5 All due care and diligence should be taken by the operator for the safety of and with regard to those around whilst using the machine.
- 1.6 Some or all of the following - warning signs, symbols and/or PPE pictograms may appear throughout this manual. You **MUST** adhere to their warnings. Failure to do so may result in personal injury to yourself or those around you.



## DANGER

Indicates a hazard, which, if not avoided, could result in serious injury or death.



## WARNING

Indicates a hazard, which, if not avoided, could result in serious injury.



## CAUTION

Indicates a hazard which, if not avoided, might result in minor or moderate injury.



## NOTE

Indicates a situation that could easily result in equipment damage.

**READ** and keep the manual safe and pass it on if the machine is loaned or sold to another user. You **MUST** fully understand all instructions to ensure you use and operate the machine safely.

Appropriate Personal Protective Equipment (PPE), **MUST** be worn at all times when operating or repairing the machine.



HAND  
PROTECTION  
MUST BE WORN



EYE  
PROTECTION  
MUST BE WORN



PROTECTIVE  
CLOTHING  
MUST BE WORN



HEARING  
PROTECTION  
MUST BE WORN



FOOT  
PROTECTION  
MUST BE WORN



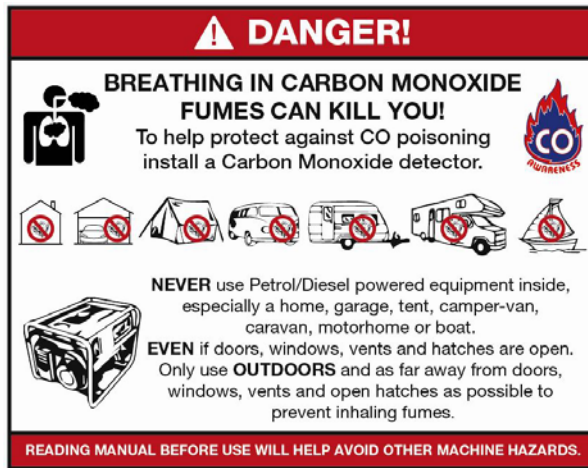
HEAD  
PROTECTION  
MUST BE WORN



RESPIRATOR  
MUST BE WORN



FACE SHIELD  
MUST BE WORN



**1.10 Carbon Monoxide (where applicable).**

1.11 Carbon monoxide is a colourless and odourless gas. Inhaling this gas can cause death as well as serious long term health problems such as brain damage.

1.12 The symptoms of carbon monoxide poisoning can include but are not limited to the following;  
Headaches, dizziness, nausea, breathlessness, collapsing or loss of consciousness.

1.13 Carbon monoxide poisoning symptoms are similar to flue, food poisoning, viral infections and simply tiredness. It is quite common for people to mistake this very dangerous poisoning for something else.

1.14 To avoid carbon monoxide poisoning **DO NOT** use Petrol/Diesel powered equipment inside any of the following; Home, garage, tent, camper van, mobile home, caravan or boat. This is not exhaustive and if you are in any doubt contact your dealer.

1.15 If you think you have or someone around you has been affected by carbon monoxide poisoning;

1.16 Get them fresh air immediately, by leaving the affected area or by opening doors and windows. If safe and practical to do so make sure that the machine is turned off.  
**DO NOT** enter a room you suspect of having carbon monoxide present – instead call the emergency services.

1.17 Contact a Doctor immediately or go to Hospital – let them know that you suspect carbon monoxide poisoning.

1.18 **DO NOT** use in an enclosed area or moving vehicle.

**1.20 General Fuel Safety (where applicable).**



**CAUTION**

**ALL FUELS ARE FLAMABLE**

1.21 Fire Hazard – keep fuel away from all sources of ignition for example heaters. Lamps, sparks from grinding or welding.



1.22 **DO NOT** carry out hot work on tanks that have contained fuel.

1.23 **ALWAYS** keep the work area tidy.

1.24 **ALWAYS** clean up spills promptly using absorbent granules and a lidded bin.

1.25 **ALWAYS** dispose of waste fuels correctly.

1.30 **Fueling/De-fueling (where applicable).**



## **CAUTION**

**ALL FUELS ARE FLAMABLE**

1.31 **ALWAYS** fuel and defuel in a well ventilated area outside of buildings.

1.32 **ALWAYS** wear correct, suitable and fit for purpose Personal Protective Equipment (PPE), suggested items are but not limited to safety gloves, overalls.



1.33 When fueling/de-fueling **ALWAYS** avoid inhaling fumes.

1.34 When de-fueling **ALWAYS** use a proper fuel retriever.



1.35 **ALWAYS** carry fuel in the correct and clearly marked container.

1.40 **Electrical Safety (where applicable).**

1.41 Electricity can kill – **NEVER** work on LIVE/ENERGISED equipment.

1.42 Prior to carrying out any maintenance work you **MUST** identify electrical isolation methods and isolate all electrical supplies.

1.43 Prior to use and with all electrical supplies isolated, you **MUST** check all electrical cables, plugs and connectors for the following;

1.44 Are intact and have no signs of damage, to include but not limited to bare wires, chaffing, cuts and loose wiring.


1.45 If there are any signs of damage, the damage item **MUST** be taken out of service until the damage has been repaired by an electrically competent person.

1.46 All trailing cables should be routed so as not to cause any kind of trip hazard.

1.47 **NEVER** work on or near electricity with wet hands, wet clothing and wet gloves.



## 1.50 Batteries (where present).

- 1.51 Batteries present a risk if they become damaged by the possible leaking of electrolyte. This electrolyte is an acid and can cause serious burn injuries. Care should be taken when working on or near them. **NOTE** the electrolyte may be in a liquid or gel form.
- 1.52 Should you come in to contact with electrolyte you should;
- 1.53 Remove all clothing contaminated with electrolyte. If you cannot remove then saturate them in water.
- 1.54 Get medical assistance as soon as possible. You must advise the medical staff of the type of acid.
- 1.55 Lead/acid battery = dilute sulphuric acid.
- 1.56 Nickel/cadmium = potassium hydroxide alkali electrolyte.
- 1.57 Use fresh running water to wash off excess electrolyte, continue this until medical assistance arrives. Make sure that you do not wash the electrolyte to another part of your body or face.
- 1.58 If electrolyte comes in to contact with Eyes the electrolyte needs to be immediately washed away with large amounts of water. Make sure that you do not wash the electrolyte to another part of your face or body.
- 1.59 Gasses from charging batteries are highly flammable and great care should be taken to charge in well ventilated areas.
- 1.59.1  There is an explosion risk if the battery terminals are short circuited, when connecting/disconnecting **ALWAYS** exercise great care so that the terminals or battery leads are **NOT** allowed to touch and cause a spark. **ALWAYS** use suitable insulated tools.

## 1.60 Vibrations (where applicable).

- 1.61 Prolonged use of hand held (operated) machines will cause the user to feel the effects of/from vibrations. These vibrations can lead to white finger (Raynaud's phenomenon) or carpal tunnel syndrome. This condition reduces the ability of the hand to feel and regulate temperature, causing numbness and heat sensations and may cause nerve damage and circulatory tissue death.
- 1.62 Not all factors that lead to white finger disease are known, but cold weather, smoking and other diseases that affect blood vessels and blood circulation as well as large and long-lasting impact of shocks are considered factors in the formation of white finger. Note the following to reduce the risk of white finger and carpal tunnel syndrome;
- 1.63 Wear gloves and keep your hands warm.
- 1.64 Take regular breaks.
- 1.65 All of the above precautions may help reduce the risk of white finger disease but not rule out the carpal tunnel syndrome. Long-term and regular users are therefore recommended to observe the condition of your hands and fingers. Seek medical attention immediately if any of the above symptoms should occur.

## 1.70 Noise (where applicable).

- 1.71 The operating noise of the machine can damage your hearing. Wear hearing protection such as earplugs or ear defenders to protect your hearing. Long-term and regular users are advised to have hearing checked regularly. Be especially vigilant and cautious when hearing ear protection because your ability to hear alarm warnings will be reduced.
- 1.72 Noise emissions for this equipment is unavoidable. Carry out noisy work at approved times and for certain periods. Limit the working time to a minimum. For your personal protection and protection of people working nearby it is also advisable for them to wear hearing protection.
- 1.73 See CERTIFICATE of CONFORMITY section for Outdoor Noise declaration of conformity.



## 2. PART LOCATIONS



1	Drive Unit	11	Locking Pin
2	Auger Drill Bit Ø 100mm	12	Choke Lever
3	Auger Drill Bit Ø 150mm	13	Air Filter Housing
4	Auger Drill Bit Ø 200mm	14	Spark Plug
5	Handle	15	Fuel Tank
6	Operating Handle	16	Fuel Filler Cap
7	Throttle Trigger	17	Fuel/Oil Mixing Bottle
8	ON / OFF Switch	18	Tool Kit
9	Drive Shaft	19	Recoil Starting Handle
10	Shaft Locking Bolt	20	Primer Bulb



### 3. QUICK START GUIDE



## CAUTION

This guide is meant to serve as a quick reference for operating your P1PE Earth Auger.

We **ALWAYS** advise reading the manual in full before operation.

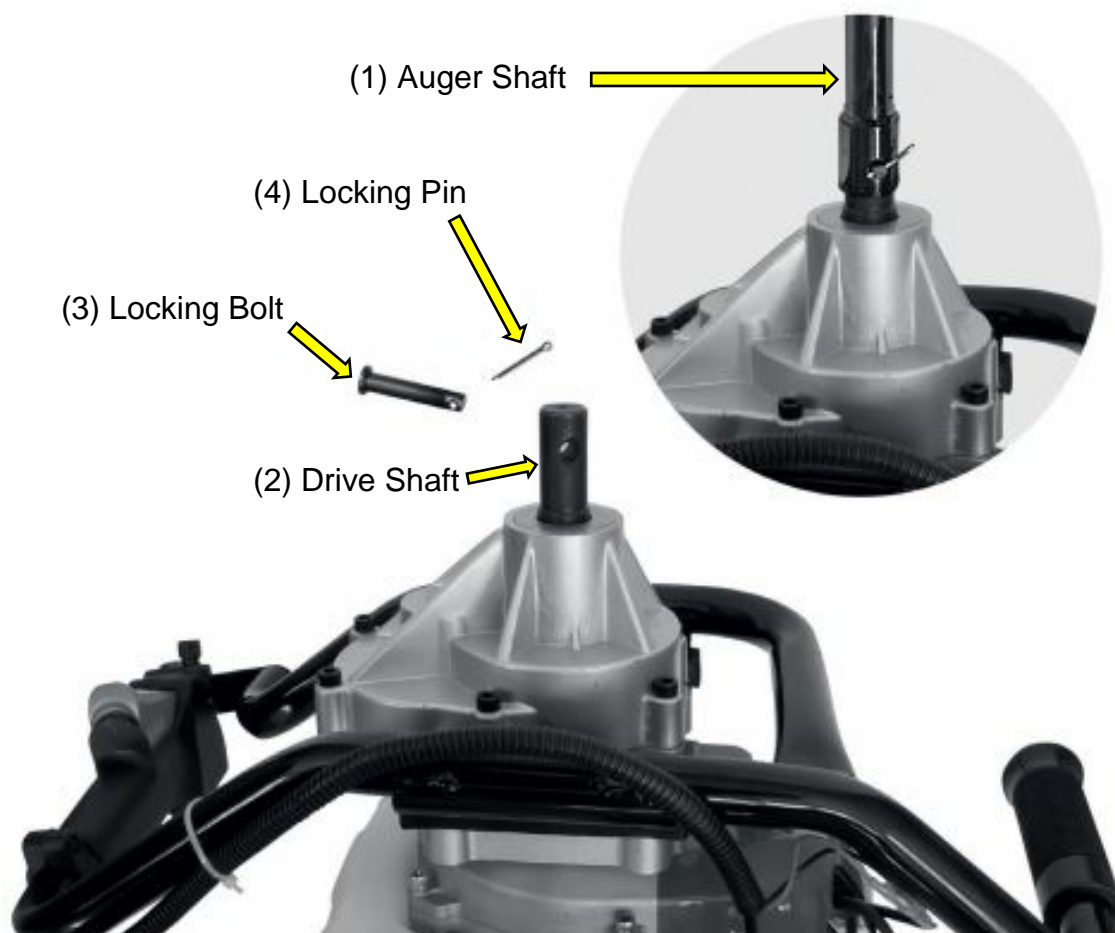


## CAUTION

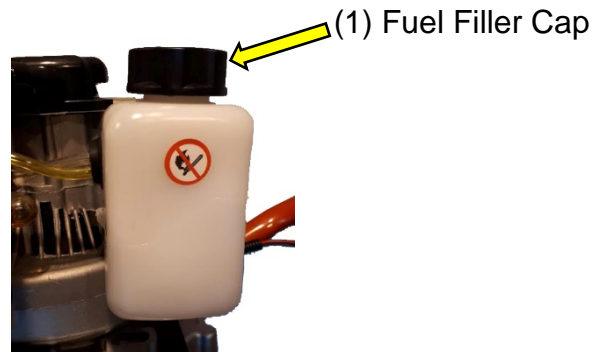
For **OUTDOOR** use **ONLY**.

Petrol machinery produces Carbon Monoxide - a poisonous, colourless and odourless gas that can cause serious injury or death. Petrol is highly flammable, always handle with extreme care and in a well ventilated area.

- 2.0 Select one of the three auger bits to be fitted.
- 2.1 Slot the auger shaft (1) over the end of the power unit drive shaft (2).
- 2.2 Align the hole in the shaft with the holes in the auger bit.
- 2.3 Pass the shaft locking bolt (3) through the auger and shaft then secure with the locking pin (4).



- 2.4 Unscrew the fuel filler cap (1).
- 2.5 Carefully add the fuel/2 stroke mixture at a ratio of 40:1 (see section 4.)  
**DO NOT** overfill, allow a 25mm gap at the top of the tank.
- 2.6 Once full, replace and correctly tighten the fuel filler cap.



## 4. STARTING PROCEDURE



### WARNING

All fuels are flammable and must be handled and stored correctly. Always ensure there is adequate ventilation when handling fuels.

### WARNING



The machine is shipped without fuel/2 stroke oil mixture. You **MUST** fill the engine with the correct fuel/2 stroke oil mixture before starting the engine.

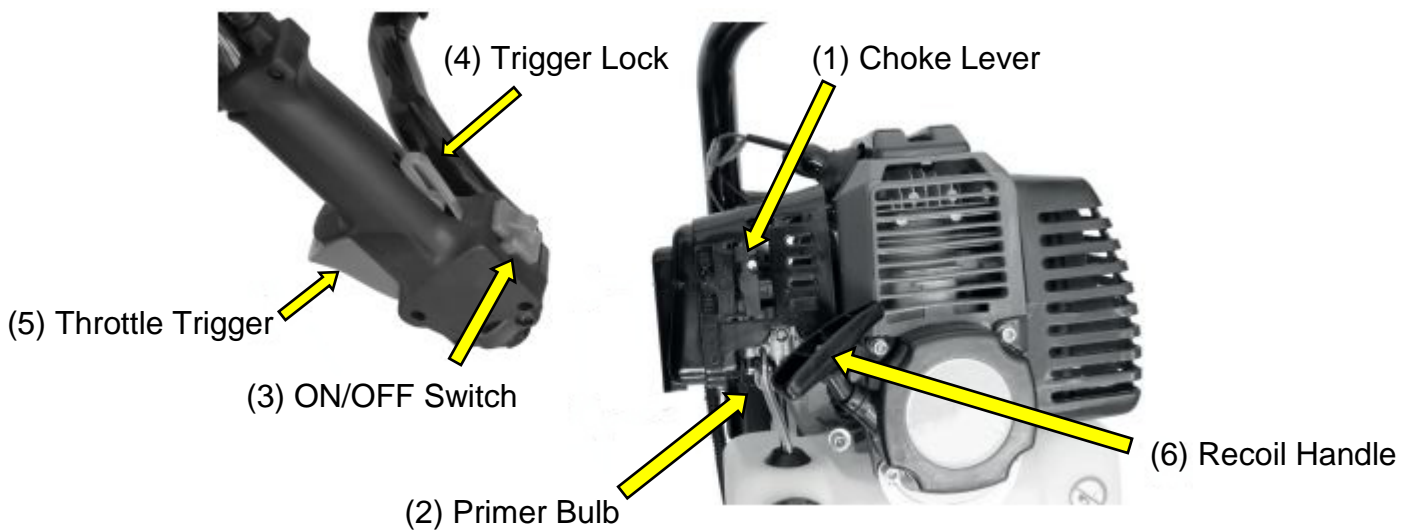
Failure to do so will result in engine damage which will not be covered by warranty.

40 Parts Unleaded Petrol	1 Part 2 Stroke Semi-Synthetic Oil
1 litre	25ml
2 litres	50ml
3 litres	75ml
4 litres	100ml
5 litres	125ml

## FROM COLD

- 3.0 Fill the fuel tank with the correct 40:1 mix of unleaded petrol and semi-synthetic 2 stroke engine oil.
- 3.1 **DO NOT** overfill, leave a 25mm gap at the top of the fuel tank.
- 3.2 Move the choke lever (1) to the **CLOSED** position.
- 3.3 Firmly press the primer bulb (2) 6 times until a fuel mixture is visible in the primer bulb.
- 3.4 Move the ON/OFF switch (3) to the **ON** position.
- 3.5 Press the trigger lock (4) and hold the throttle trigger (5).

- 3.6 Holding the machine firmly, pull the recoil starter handle (6) slowly until resistance is felt.  
Then pull the recoil starter handle swiftly until the engine attempts to fire.
- 3.7 This machine is fitted with an easy recoil start assembly which allows it to be started with less force and a more gentle pulling action.
- 3.8 Once the engine has attempted to fire, move the choke lever to the **OPEN** position and restart the engine.
- 3.9 If the engine does not start under full choke, move the choke to the open position.
- 3.10 Pull the recoil starter handle swiftly until the engine runs.
- 3.11 Allow the engine to warm up for several minutes before operation.



## FROM WARM

- 3.12 Move the choke to the open position.
- 3.13 Holding the machine firmly, pull the recoil starter handle slowly until resistance is felt.  
Then pull the recoil starter handle swiftly until the engine starts.

## 5. STOPPING PROCEDURE

- 3.14 Release the throttle lever and allow the engine to idle for 30 seconds.
- 3.15 Move the ON/OFF switch to the OFF position.
- 3.16 The engine should now stop.

## 6. USING THE MACHINE



### WARNING

You **MUST STOP** using the machine if any of the following occur.

The engine speed changes with no control.

In case of misfire.

In case of high vibration.

When flames or smoke appear.

In rain or stormy weather.



### CAUTION

If you are not familiar with this type of machine you should seek advice and guidance from your dealer.

**DO NOT** attempt to lift or move the machine while the engine is running.

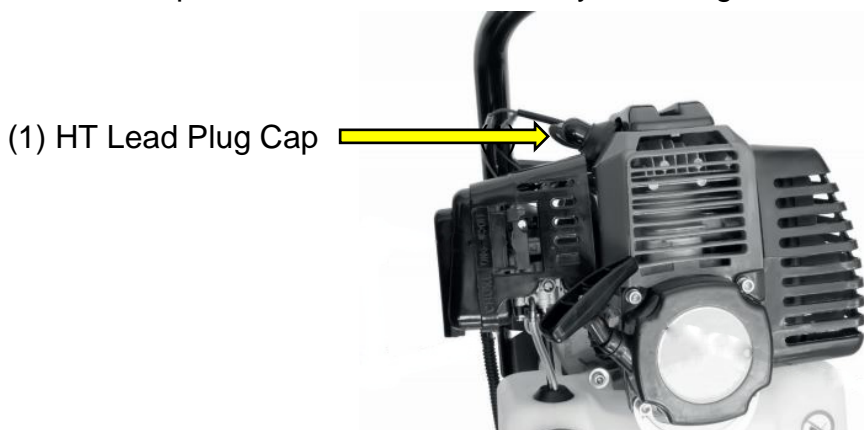
- 4.0 Position the machine in such a way that it cannot move during use, maintenance, cleaning, adjustment, assembly of accessories or spare parts, as well as under storage.
- 4.1 **DO NOT** force the machine. Use the correct machine for your application. The correct machine will do the job better and safer at the rate for which it is designed.
- 4.2 **DO NOT** change the engine governor settings. If the engine speed is too high it will cause excessive wear. If the engine speed is too low the auger will not drill holes effectively.
- 4.3 **DO NOT** run the engine at high speed when you are not using it.
- 4.4 **DO NOT** put your hands and feet near rotating parts. Failure to do this could result in serious injury or death.
- 4.5 Avoid contact with hot fuel, oil, exhaust fumes and hot surfaces.
- 4.6 **DO NOT** touch or allow clothing and other flammable materials to come into contact with the engine or muffler. These parts get extremely hot from operation. They remain hot for a short time after you turn off the unit. Allow the engine to cool before doing maintenance or making adjustments.
- 4.7 If the machine should start to make an unusual noise or vibration, immediately shut off the engine, disconnect the spark plug HT lead cap, and check for the cause. Unusual noise or vibration is generally a warning of trouble. You **MUST** find the source of the problem and fix it before reusing the machine.
- 4.8 Use only attachments and accessories approved by the manufacturer. Failure to do so can result in personal injury, and may invalidate any warranty.
- 4.9 Maintain the machine and check for misalignment or binding of moving parts, broken parts and any other condition that may affect the machine's operation. If damaged, have the machine repaired before reuse.

- 4.10 Keep the engine, exhaust and muffler free of grass, leaves, excessive grease or carbon build up to reduce the chance of a fire hazard.
- 4.11 **NEVER** pour or squirt the unit with water or any other liquid. Keep handles dry, clean and free from debris. Clean the machine after each use.
- 4.12 **DO NOT** allow persons unfamiliar with the machine or these instructions to operate it. This machine is extremely is dangerous in the hands of untrained users.
- 4.13 Thoroughly inspect the area to be worked, keep the working area clean and free of debris to prevent tripping. Operate on a flat level ground.
- 4.14 **NEVER** place any part of your body where it would be in danger if movement should occur during assembly, installation, and operation, maintenance, repairing or moving.
- 4.15 Keep all bystanders, children, and pets at least 23m (75 feet) away. If you are approached, stop the unit immediately.
- 4.16 The operator or user is responsible for preventing accidents or hazards occurring to other people, their property, and themselves.
- 4.17 Start the engine carefully according to instructions.
- 4.18 Before starting the auger, make sure that the area to be drilled is free of all underground obstacles such as power cables, water and drainage pipes.
- 4.19 **NEVER** place your hands, feet, or any part of your body into the auger drill bit whilst the machine is rotating.
- 4.20 **NEVER** allow an accumulation of earth or drilled material to build up on the earth auger drill bit, this will prevent proper discharge from the hole and will make the auger heavy to handle.
- 4.21 **NEVER** attempt to unclog either the auger drill bit while the engine is running. Immediately shut off the engine. Allow the auger drill bit to come to a complete stop. Remove the clogged material. Inspect for damage and check for any loose parts for repair or replacement.
- 4.22 Whenever you leave the operating position or if you have to remove processed material, leaves or debris from the machine, You **MUST** always shut down the engine, disconnect spark plug HT lead cap, keeping them away from the spark plug to prevent accidental starting, and wait for all moving parts to come to a complete stop.
- 4.23 **ALWAYS** stop the engine before moving the machine.
- 4.24 You **MUST** keep all combustible materials and substances away from the engine when it is hot.
- 4.25 **NEVER** cover the machine while the muffler is still hot.
- 4.26 **NEVER** operate the machine on slopes.

- 4.27 Move the machine at least 3m away from the refuelling point before starting engine.
- 4.28 **ALWAYS** check the fuel/oil mixture level of the engine before use.
- 4.29 Inspect that all nuts and bolts are tight and well connected to ensure the safety and reliability of this machine prior to any operation.
- 4.30 After allowing the engine to warm up before operation.
- 4.31 To accelerate the engine to working speed, squeeze the throttle lever (1) towards the main handle.



- 4.32 **DO NOT** force the auger drill bit into the ground, instead allow the machine to do all the work.
- 4.33 If the machine jams you **MUST** release the throttle and move the auger drill bit before re-commencing work.
- 4.34 To remove blockages **DO NOT** under any circumstances use your hands.
- 4.35 Stop and disable the machine by removing the HT lead plug cap (1).



- 4.36 Clear the auger drill bit of materials which have become stuck to the auger bit.

## 7. MAINTENANCE



### WARNING

**ALWAYS** stop the engine and unplug the spark plug cap before doing any repairs or maintenance.

**NEVER** touch the rotating auger bit.

Check and maintain fuel levels regularly and maintain the fuel/oil mix to the correct ratio.

Frequently check the auger and make sure that all deposits are removed from the auger drill bit.

At regular intervals, check the tightness of all nuts, bolts and screws.

If the auger drill bit hits an obstacle, check for damage.

If the machine vibrates badly, **STOP** the machine and take it to a service dealer.



### CAUTION

**ALWAYS** refuel in a well ventilated area with the engine switched off and the spark plug HT lead cap removed.

Whilst carrying out maintenance you must wear appropriate Personal Protective Equipment (PPE).



### CAUTION

**NEVER** use a pressure washer or hose pipe to clean the auger.

Water can penetrate the power unit and cause damage to the engine.

ITEM		Every use	Every 3 months or 15 hours	Every 6 months or 50 hours	Every 12 months or 100 hours	Every 24 months or 300 hours
Air Filter	Check	○				
	Clean		○*			
Fuel Filter	Check		○			
	Clean			Replace as required		
Spark Plug	Check/Adjust				○	
	Replace					○
Gearbox	Check/Fill	Recommended Change Interval. 1 <sup>st</sup> After 30 Hours of Use Thereafter Every 25 Hours of Use.				
Cooling Fins	Check/Clean			○		
Mechanical Connections	Check/Tighten/Examine	○				
Fuel Tank	Examine				○	
Fuel Pipes	Examine	Every Use, Replace as Required				

\* Increase maintenance interval if operating in a dusty environment.

### CAUTION

Never let the engine run without the air filter being fitted.

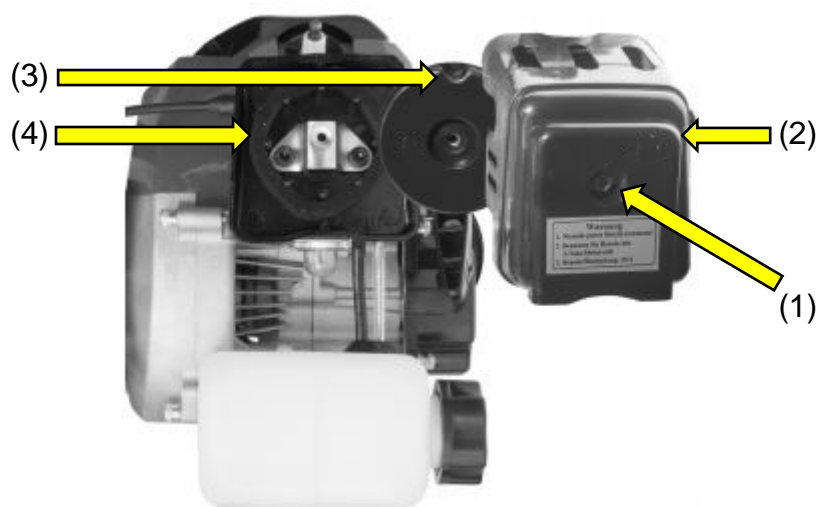
A dirty air filter element affects the engine performance, increases fuel consumption and makes it difficult to start.

If you notice a loss of engine power, check the air filter.

You **MUST** make sure that the air filter housing is free of dust and debris.

**DO NOT** allow any dust or debris to enter the carburetor.

- 5.0 Put the choke lever to the closed position to prevent dirt from entering the carburetor.
- 5.1 Remove the screw from the air filter housing (1) and remove the air filter box (2).
- 5.2 Remove the air filter cover (3).
- 5.3 Remove the air filter element (4).
- 5.4 Wash the air filter element in a lukewarm soap solution.
- 5.5 Allow the air filter element to dry naturally.
- 5.6 Once dry, soak the air filter element in fresh engine oil and then squeeze out the excess.
- 5.7 Re-install the air filter by reversing the procedure above.





## SPARK PLUG

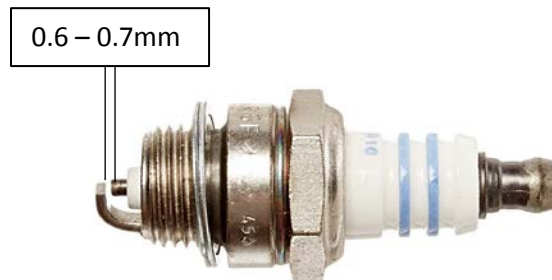


### WARNING

The spark plug **MUST** be tightened with a torque of 12 – 15Nm otherwise the engine will overheat causing damage.

Only complete the following steps after the engine has been turned off and allowed to cool.

- 5.8 Carefully remove the spark plug HT lead cap.
- 5.9 Unscrew the spark plug using the plug wrench provided.
- 5.10 Check the spark plug for visible damage and electrode erosion.
- 5.11 If damaged you **MUST** replace the spark plug.
- 5.12 Remove carbon deposits from the spark plug using a soft wire brush.
- 5.13 The spark plug gap should be 0.6 – 0.7mm.  
Check the gap using a feeler gauge and adjust as necessary by carefully bending the side electrode to achieve the correct gap.



- 5.14 Check the spark plug washer for damage and replace if required.
- 5.15 Refit the spark plug by hand to make sure it does not cross thread.
- 5.16 Tighten the spark plug to a torque of 12 - 15 Nm.
- 5.17 Reattach the spark plug HT lead cap.

## FUEL FILTER



### NOTE

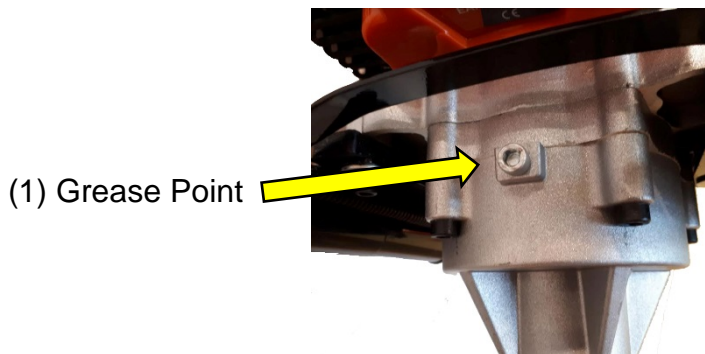
A clogged fuel filter can cause lack of power or poor pick up. Check your fuel filter every 15 hours of use.

- 5.18 Remove the fuel cap and empty the remaining fuel into a suitable container.
- 5.19 With a small wire hook, gently pull the fuel line and fuel filter (1) out of the tank.
- 5.20 If the fuel filter is damaged or has degraded then replace.
- 5.20 Disconnect the fuel filter and spray with a carburetor cleaner solvent, then clean by blowing air from inside the fuel filter to outside.
- 5.21 Reverse the process above to re-install the fuel filter.



## GEARBOX

- 5.22 Use a high temperature gearbox grease. Such as Morris K323 Premium blue grease or equivalent.
- 5.23 Check the gearbox grease after the first 30 hours of use and fill as required. Thereafter check and top-up after every 25 hours.  
**NOTE** 20 grams is sufficient for a full top-up.
- 5.24 To fill with or top-up with grease, apply grease with a grease gun to the grease point (1).



## CLEANING



### CAUTION

**DO NOT** use a pressure washer or hose pipe to clean the machine. Water could penetrate the engine and cause irreversible damage.

**DO NOT** use solvent based cleaning products on plastic parts.

- 5.25 Clean the machine and its accessories thoroughly after every use.
- 5.26 Clean moveable parts on a regular basis.
- 5.27 Keep the handles free of oil and grease.
- 5.28 Make sure that the ventilation slots for engine cooling are free from debris.
- 5.29 Keep the engine cooling fins free from dust and dirt.

## TRANSPORTING

- 5.30 Ensure the machine is turned off and the spark plug HT lead cap has been removed.
- 5.31 Make sure no fuel is allowed to leak during transport.
- 5.32 Secure the machine so it will not move during transport.
- 5.33 Always carry the machine by the handles.

## 8. STORAGE



### **WARNING**

It is important to follow proper storage instructions to prevent deposits in the carburetor.

This will cause starting difficulties and may cause permanent damage.

- 6.0 Perform all the general maintenance from the maintenance section of your manual.
- 6.1 Clean the outside of the machine.
- 6.2 Remove all the fuel from the fuel tank
- 6.3 After the fuel has been removed, start the engine and allow it to run at idle until the engine stops to remove all the fuel from the carburetor.
- 6.4 Allow the engine to cool down.
- 6.5 Remove the spark plug and pour 1 teaspoon of clean fresh 2 stroke engine oil into the combustion chamber.
- 6.6 Slowly pull the starter rope several times to allow the oil to coat internal components.
- 6.7 Replace the spark plug.
- 6.8 Store the machine in a cool, dry place away from any source of ignition.

## 9. TROUBLESHOOTING



### NOTE

If troubleshooting does not resolve the problem, please contact the dealer.  
Use only original parts approved by the manufacturer, otherwise a hazard risk arises.

<b>Problem</b>	<b>Possible Cause</b>	<b>Possible Corrective Action</b>
Starting Difficulty No Spark	Worn, Damaged or Carbon deposits on the spark plug	Clean or replace the spark plug. Set the gap to 0.6-0.7mm
	Defective ignition coil, Flywheel magneto too weak	Replace the ignition coil or flywheel
Starting Difficulty Weak Spark	Too much fuel in the combustion chamber, poor fuel or water in tank	Remove spark plug and dry Replace fuel Clean the carburetor and fuel lines
	Blocked fuel line	Clean the carburetor and fuel lines
Starting Difficulty Normal Fuel but Weak Compression	Worn piston rings	Replace piston rings
	Spark plug not tightened correctly	Tighten spark plug to 12-15Nm
Motor Does Not Come Up To Speed	Choke is in 'cold start' position	Open choke
	Exhaust is blocked	Clear exhaust
	Weak spark	Check or replace ignition coil and flywheel
	Valve clearance too large	Adjust valve clearance
Runs Out of Power	Blocked fuel lines	Clear fuel lines
	Incorrect spark plug gap	Check and adjust the spark plug gap to 0.6-0.7mm
Noisy Engine	Incorrect choke position	Adjust choke position
	Crankshaft Damage	Replace crankshaft
Leaking Carburetor	Failure of non-return valve	Replace non-return valve
	Worn carburetor gasket	Replace gasket or carburetor
Starting Difficulty	Stale fuel	Drain and replace with fresh 40:1 unleaded petrol and semi-synthetic 2 stroke oil

## 10. SPECIFICATION

<b>MODEL</b>	<b>P5200EA</b>
Engine Type	Single Cylinder, 2 Stroke Air Cooled 1E43F-B
Engine Size cc	52
Fuel Tank Capacity ml	800
Noise Level dB	112
Max Speed rpm	9000
Max Power kW	1.5
Starting Method	Recoil
Clutch Type	Centrifugal
Fuel Type	2 Stroke Semi Synthetic Oil and Unleaded fuel mixture
Fuel Mixture Ratio	40:1
Auger bit length mm	800
Auger bit diameters mm	100 150 200

## 11. DECLARATIONS OF CONFORMITY

Genpower Ltd confirms that these Hyundai products conform to the following CE Directives;

2006/42/EC Machinery Directive

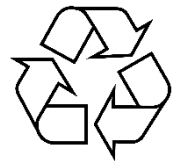
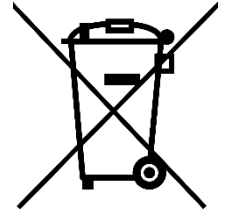
2004/10/EC EMC Directive

2000/14/EC Noise Emissions Device

97/68/EC NRMM Emissions Directive

## 12. RECYCLING & PRODUCT DISPOSAL

- 7.0 We do not offer a takeback scheme for the recovery of Waste Electrical Electronic Equipment (WEEE) & Batteries.  
Instead the responsibility to dispose of WEEE and or Batteries is passed onto you by us.  
So when it becomes necessary to dispose of your machine you must take it to your local Civic Amenity Site.  
For further information please contact your local Authority for disposal advice.
- 7.1 You **MUST** make sure that all unused oil and fuel is disposed of correctly either beforehand or at your local Civic Amenity Site.  
Under NO circumstances must any fuel or oil be put down any drains.
- 7.2 Certain products contain WEEE waste which should not be disposed of in your domestic waste.
- 7.3 You **MUST** recycle WEEE in accordance with your local authority or recycling centre.
- 7.4 Certain products contain batteries which should not be disposed of in your domestic waste.
- 7.5 You **MUST** recycle batteries in accordance with your local authority or recycling centre.
- 7.6 Unwanted packaging and materials should be stored and taken to a recycling centre so it can be disposed of in a manner which is compatible with the environment.
- 7.7 The following symbol means that you should 'Reduce – Reuse – Recycle'.
- 7.8 We are a Member of the VALPAK National Compliance Scheme and our registration number is **RM08660**
- 7.9 For further information about disposal please contact your Local Authority.
- 7.10 You can also get more advice and guidance about recycling at the following website <http://www.recycle-more.co.uk>
- 7.11 Should you pass this product on to another user either sold or loaned, you **MUST** pass on this user manual.  
This will make sure that all other users can use and maintain this machine safely.



## 13. MANUAL UPDATES

- 8.0 Our manuals are constantly being reviewed and updated.
- 8.1 Should you find an error, omission or something you find unclear please contact your dealer for assistance.
- 8.2 Our latest manuals are also placed online.
- 8.3 We reserve the right to make any modifications without prior notice wherever necessary.

## 14. WARRANTY

- 9.0 To register your machine for the manufacturer's warranty, please visit:  
<http://www.p1pe.co.uk/warranty>

## 15. CONTACT DETAILS

Postal Address: Genpower Ltd,  
Isaac Way,  
London Road,  
Pembroke Dock,  
Pembrokeshire  
SA72 4RW

Website: [www.p1pe.co.uk](http://www.p1pe.co.uk)











**P1PE – Position One Power Equipment**  
**Isaac Way, Pembroke Dock, Pembrokeshire, SA724RW**  
**[www.p1pe.co.uk](http://www.p1pe.co.uk)**