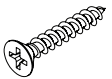
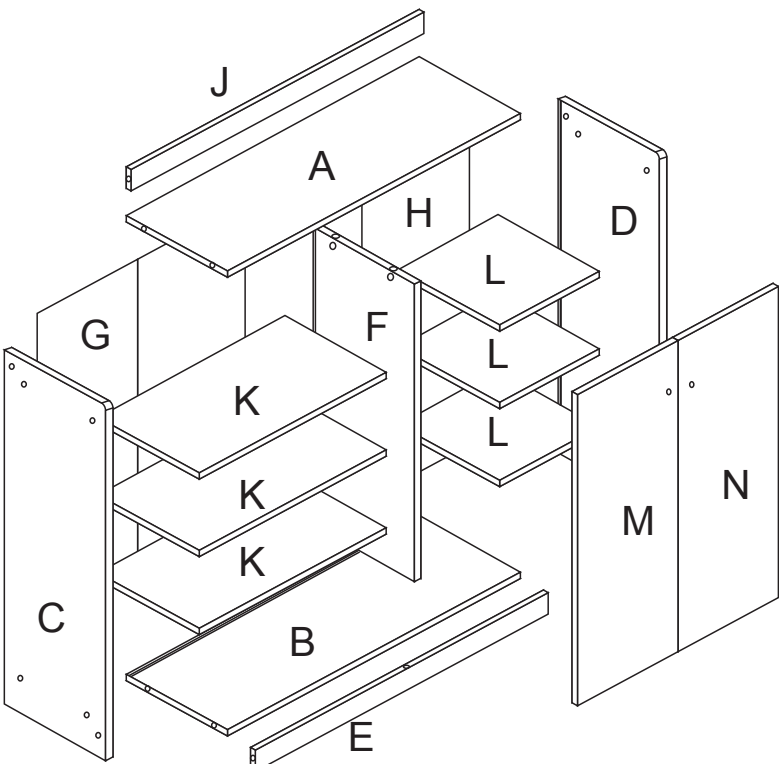
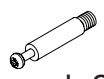
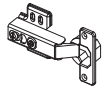
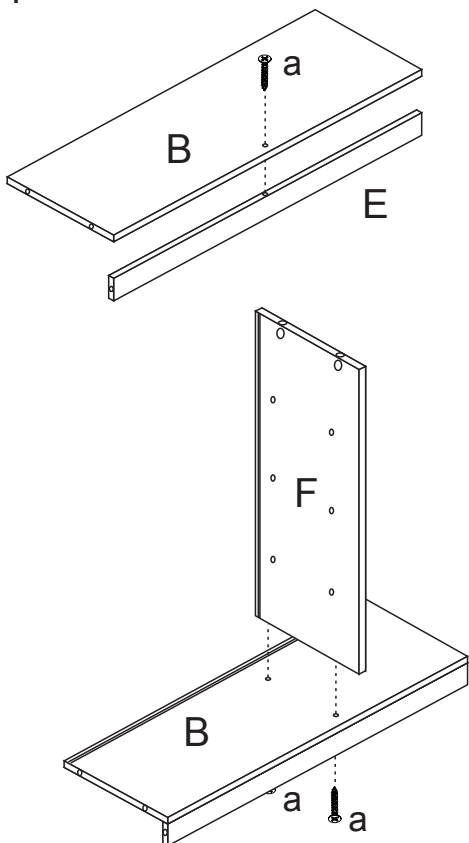


ASSEMBLY INSTRUCTION

02-0622/ 02-0623
C000000

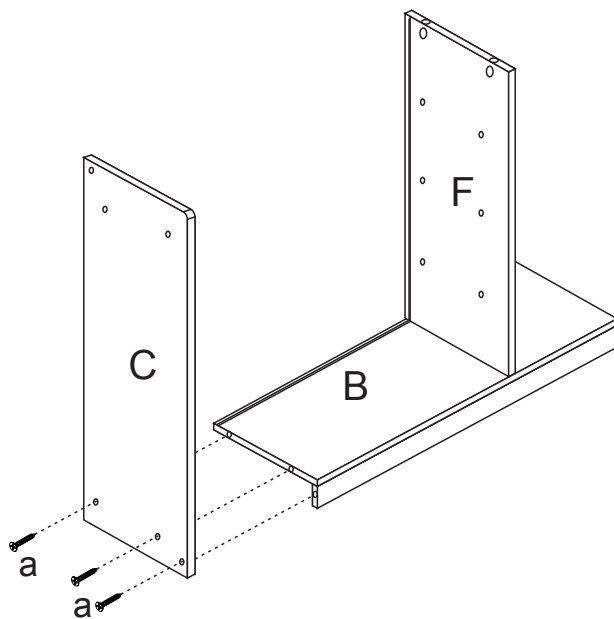
HARDWARE LIST		PART LIST
 ax15	 gx2	
 bx24	 hx2	
 cx24		
 dx2		
 ex2		
 fx4		

Step 1



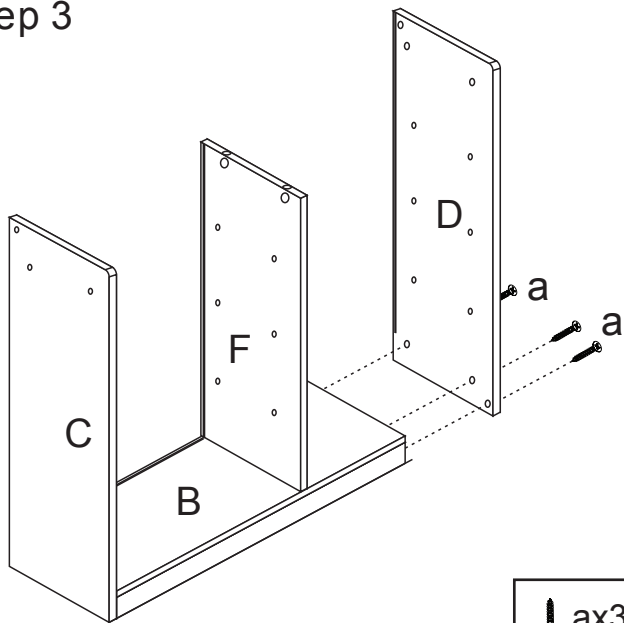
 ax3

Step 2



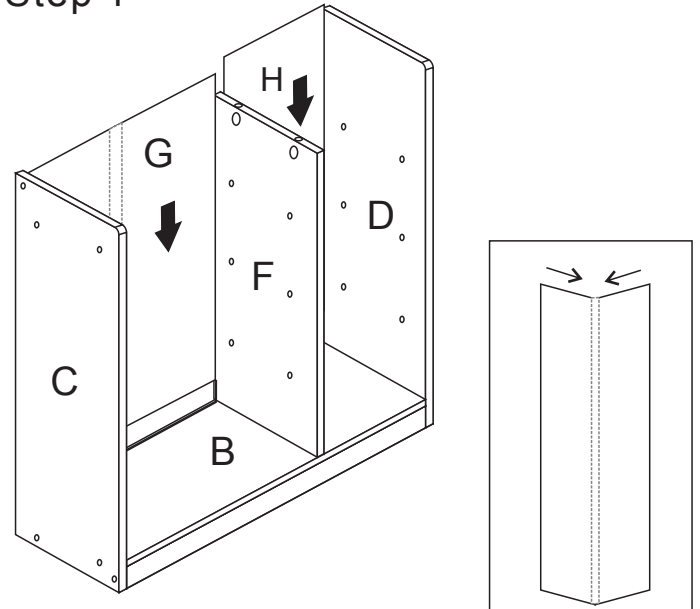
 ax3

Step 3

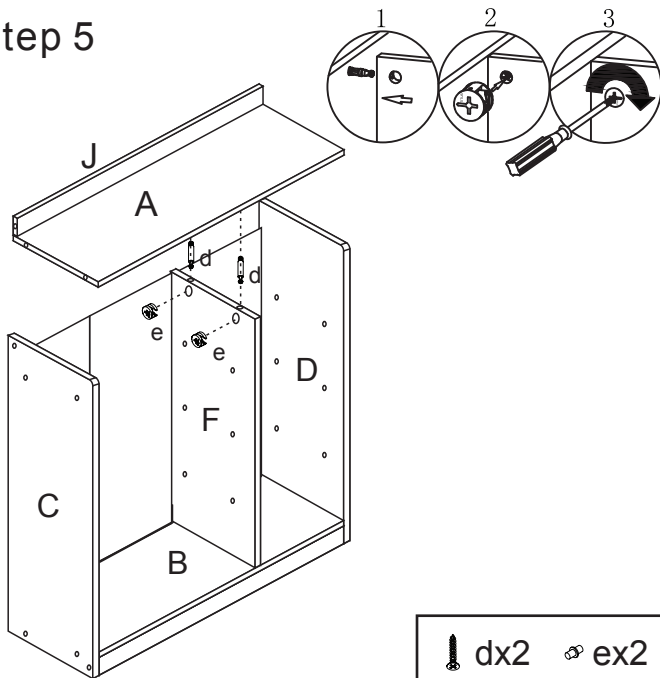


! ax3

Step 4

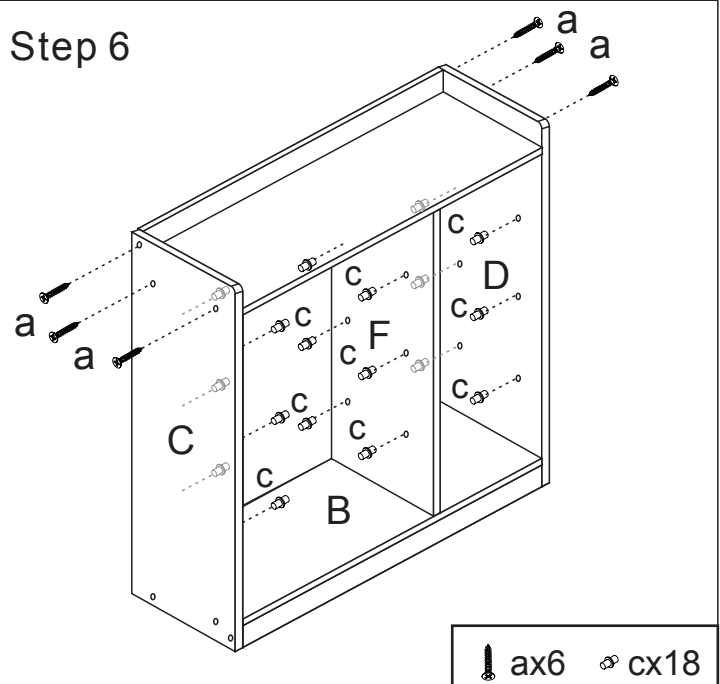


Step 5



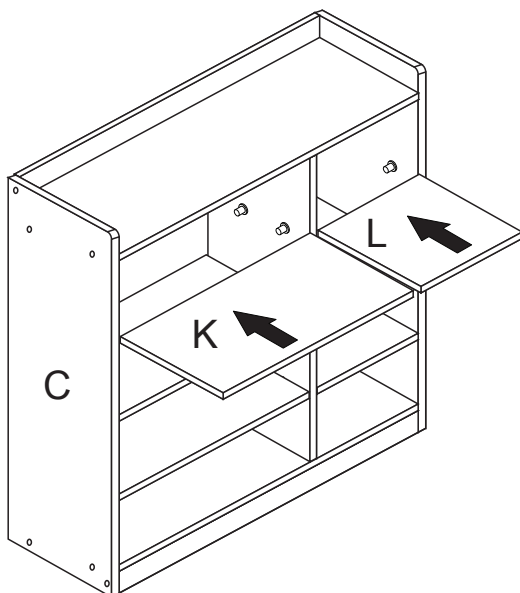
! dx2 ex2

Step 6

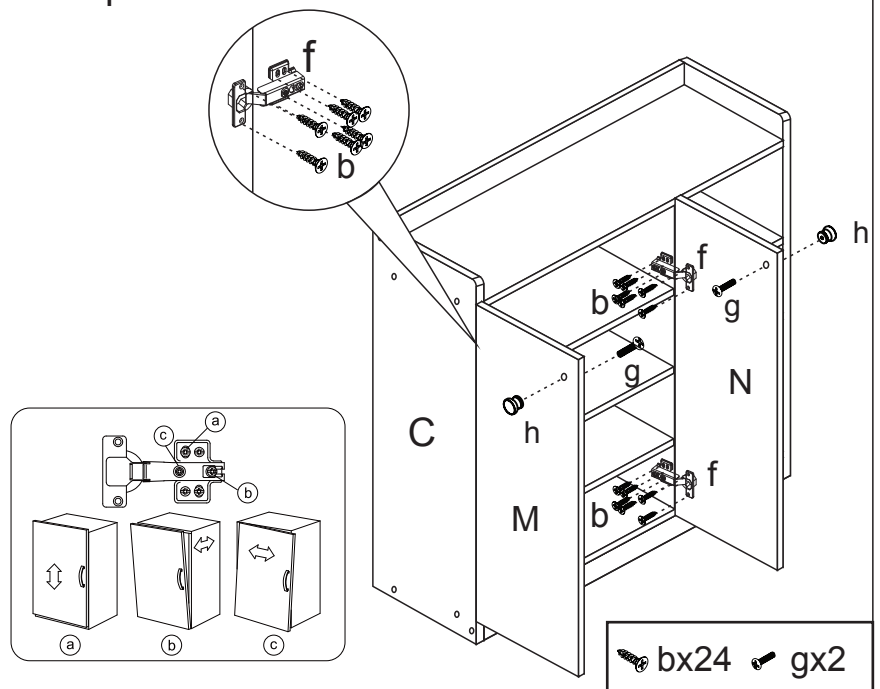


! ax6 cx18

Step 7



Step 8



! bx24 ! gx2